

Single AXIS BLDC SERVO AMPLIFIER mcDSA-E27XC

Cat.No.

1512841

Instruction notes for electrical personnel



miControl GmbH Chauseestraße 34 14979 Großbeeren, Germany Phone +49(3379)31259-0 www.micontrol.de



UL-Recognition (UL 61800-5-1 and CSA C22.2 No 274-13)

While operating the mcDSA-E27XC in USA or Canada it is essential to observe the following information

Input / Output Ratings					
Circuit	Input ratings: DC Voltage Isolated Power Source				
	Input Voltage (V DC)	Input Current (A DC)	Frequency (Hz)	Base Frequency PWM (kHz) / Duty Cycle	Phases
Control	24	4.7	DC	-	1
Power	24	36	DC	-	1
	60	33	DC	-	1
Circuit	Output ratings:				
	Output Voltage (V DC)	Output Current (A)	Frequency (Hz)	Base Frequency PWM (kHz) / Duty Cycle	Phases
Power	24	36	0 5k	25, 32, 50	3
	60	33	0 5k	25, 32, 50	3
	Max 60	160 (peak)	0 5k	Ton = $x s$ Min. Toff = $30 s$	3
		Current and Ton values can be chosen freely if the I²t is under 38,400 A²s with following formula: I² x Ton <= 38,400 A²s = (I²t)max			



General Requirements:

- · Open type brushless DC (BLDC) servo motor controller
- Maximum Surrounding Air Temperature 55°C
- · Installation on a secondary side of an PELV isolated power supply (DVC A circuit)
- For use in pollution Degree 2 and overvoltage Category II environments only
- · Motor overtemperature sensing is not provided by the drive. Where required, integral thermal protection shall be provided on or in the motor(s).
- Multiple rated equipment (See Input / Output Ratings)
- Torque of Terminal X1 = 20.5 Lb. in.



Solid State Short Circuit Protection:

USA: Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the National Electrical Code and any additional local codes.

Canada: Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the Canadian Electrical Code, Part I.



Motor Overload Protection: provided by IxT current limit at 115% rated motor load

The motor is protected by a dynamic current limitation (IxT) which must be adjusted for each used type of motor. Information on peak current, continuous current and permissible overload time have to be gathered from the motor manufacturer.

The following parameters have to be set:

- 3224.00h Mode (CURR_DynLimitMode)
- 3224.01h Peak Current (CURR_DynLimitPeak)
- 3224.02h Continuous Current (CURR DynLimitCont)
- 3224.03h Time (CURR DynLimitTime)

The dynamic current limitation is set back to default with power loss. Therefore the motor has to cool down to ambient temperature before restart. Cooling down times are provided by the motor manufacturer. A restart without enough cooling down time can damage the motor and drive controller even if the dynamic current limiting is set properly. To set the parameters please read the manual.



Branch Circuit Protection:

Field wiring terminals:

UL 489 circuit breaker 60A, 60VDC, 1 pole, 10kA SCCR

X1 – AWG 6, X2 – AWG 24, X3 – AWG 24, X4 – AWG 24

· Use 60°C/75°C copper conductors only



